



UPRATED PERFORMANCE BUSHINGS FOR THE '6' MULTI LINK REAR ARMS -

Superceeding short life Delrin or
spherical bearings that soon pound out

*Less Twitch, Flex, Loss of Traction especially
when applying power to lane change / overtake!*

ALL PART OF A MATCHED & TUNED TOTAL SYSTEM - ADJUSTABLE "STRUT" TOPS, WISHBONES, BUSHING KITS

2001-2011 R230 #502428K

PARTS ENCLOSED:

'1' - Extraction and Support Tubes - use with bench press
(Use a flat plate to press KMAC bushes in)

'12' - Rear Link Bushes (8/41^{mm} O.D, 4/38^{mm} O.D.)

'1' - "1/2 Tube" - maintains correct spacing (if 'pressed steel' lower arms) when Extracting / Inserting the "Front" Bush.

BUSH MOUNT POSITIONS:

'8' Large Diam Bushes (41^{mm} diam) Upper arms
(outer mounts - fit the '4' "domed" end steel bushes)

'4' Smaller Diam. (38^{mm} diam.) Lower arms

Press in KMAC bushings initially - 5mm (1/4") Then
check that bush is accurately in line before pressing fully in.

FITTING:

- A. Jack rear of vehicle and use Safety stands to support chassis and remove rear wheels.
- B. Disconnect upper arms. The inner "Rear" bush (to gain access to remove bolt) jack and support the rear subframe. Loosen the '4' subframe mount bolts (10^{mm} only) and then lower jack.

- C. Place jack now under subframe ON THE SIDE - THAT INNER ARM IS BEING REMOVED. Then loosen that side '2' subframe bolts - further lowering jack "tilting subframe" - sufficient that inner bolt and arm can be removed.
- D. See "Parts Enclosed" re pressing in new K-MAC bushes.
- E. Retighten the 2 mount bolts and repeat procedure on other side of vehicle.