



UPDATED PERFORMANCE BUSHINGS FOR THE '6' MULTI LINK REAR ARMS -

Superceeding short life Delrin or
spherical bearings that soon pound out

**Less Twitch, Flex, Loss of Traction especially
when applying power to lane change / overtake!**

ALL PART OF A MATCHED & TUNED TOTAL SYSTEM - ADJUSTABLE "STRUT" TOPS, WISHBONES, BUSHING KITS

2001-2011 R230 #502428K

PARTS ENCLOSED:

'1' - Extraction and Support Tubes - use with bench press
(Use a flat plate to press KMAC bushes in)

'12' - Rear Link Bushes (8/41mm O.D, 4/38mm O.D.)

BUSH MOUNT POSITIONS:

'8' Large Diam Bushes (41mm diam) Upper arms
(outer mounts - fit the '4' "domed" end steel bushes)

'4' Smaller Diam. (38mm diam.) Lower arms

'1' - "1/2 Tube" - maintains correct spacing (if 'pressed
steel' lower arms) when Extracting / Inserting the "Front" Bush.

Press in KMAC bushings initially - 5mm (1/4") Then
check that bush is accurately in line before pressing fully in.

FITTING:

- A. Jack rear of vehicle and use Safety stands to support chassis and remove rear wheels.
- B. Disconnect upper arms. The inner "Rear" bush (to gain access to remove bolt) jack and support the rear subframe. Loosen the '4' subframe mount bolts (10mm only) and then lower jack.

- C. Place jack now under subframe ON THE SIDE - THAT INNER ARM IS BEING REMOVED. Then loosen that side '2' subframe bolts - further lowering jack "tilting subframe" - sufficient that inner bolt and arm can be removed.
- D. See "Parts Enclosed" re pressing in new K-MAC bushes.
- E. Retighten the 2 mount bolts and repeat procedure on other side of vehicle.