



## UPRATED PERFORMANCE BUSHINGS FOR THE '6' MULTI LINK REAR ARMS -

Superceeding short life Delrin or  
spherical bearings that soon pound out

**Less Twitch, Flex, Loss of Traction especially  
when applying power to lane change / overtake!**

**ALL PART OF A MATCHED & TUNED TOTAL SYSTEM - ADJUSTABLE "STRUT" TOPS, WISHBONES, BUSHING KITS**

**W204W205 incl. C63/S (Sedan, Wagon), C207,W212,W213/S,C218,R231,C238,C253, C257 incl. AMG & Black Series  
#502628K**

### PARTS ENCLOSED:

'1' - Extraction and Support Tubes - use with bench press  
(Use a flat plate to press KMAC bushes in)

'12' - Rear Link Bushes (4/43<sup>mm</sup> O.D, 4/39<sup>mm</sup> O.D, 4/38<sup>mm</sup> O.D.)

'1' - "1/2 Tube" - maintains correct spacing (if 'pressed steel' lower arms) when Extracting / Inserting the "Front" Bush.

### BUSH MOUNT POSITIONS:

'4' - Large Diam. Bushes (43mm diam.) - Upper / Front arms  
(Outer mounts - fit the "domed" end steel bushes)

'4' - Medium Diam. Bushes (39mm diam.) -Upper / Rear Arms  
(Outer mounts - fit the "domed" end steel bushes)

'4' - Small Diam. Bushes (38mm diam.) - Lower / Front 'Thrust' Arms

Press in KMAC bushings initially - 5mm ( 1/4" ) Then  
check that bush is accurately in line before pressing fully in.

### FITTING:

- A. Jack rear of vehicle and use SAFETY STANDS to support chassis and remove rear wheels.
- B. Disconnect upper arms. The inner "Rear" bush (to gain access to remove bolt) jack and support the rear subframe. Loosen the '4' subframe mount bolts (10<sup>mm</sup> only) and then lower jack.

- C. Place jack now under subframe ON THE SIDE - THAT INNER ARM IS BEING REMOVED. Then loosen that side '2' subframe bolts - further lowering jack "tilting subframe" - sufficient that inner bolt and the control arm can be removed.
- D. See "Parts Enclosed" re pressing in new K-MAC bushes.
- E. Reconnect arms and retighten the 2 mount bolts and repeat procedure on other side of vehicle.